

Work Order ID 69327

Monday, May 09, 2011 9:28:05 AM



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Item ID: D3021-041	Accept		Setup	Start	
Revision ID:				Stop	
Item Name: Tube Assembly					
Start Date: 5/9/2011	Start Qty: 1.00		Cust Item ID:		
Required Date: 5/12/2011	Req'd Qty: 1.00		Customer:		
Reference:					

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									

130	Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3	0.00							
Powdercoat	Memo	0.00							
Powder Coating									
	START TIME: 9:15								
	OVEN TEMPERATURE: 320 OF								
	FINISH TIME: 9:45								

140	QC3- Inspect Part Finish	0.00							
QC	Memo	0.00							
Quality Control									

IX M-L 4/05/10

1 4/05/10

M115128

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Accept

Setup Start

Stop

Cust Item ID:

Customer:

Reference:

Run Start

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

QC:

Date:

SPC (Y/N):

Date:

**Insp.
Stamp**

0.00

Memo

Packaging

Packaging

0.00

Memo

QC

Quality Control

U 1105-12

Picklist Print

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Work Order ID: 69327

Parent Item: D3021-041

Parent Item Name: Tube Assembly


Start Date: 5/9/2011

Required Date: 5/12/2011


Start Qty: 1.00

Required Qty: 1.00

Comments: IPP 01.10.23 New Issue SM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3017-11  cap		Manufactured	No			100	Each	36.0000	2	2		11-5-9	

Location	Loc Qty	Loc Code
WA	34	
69074	34	
WA019	2	
52583	2	

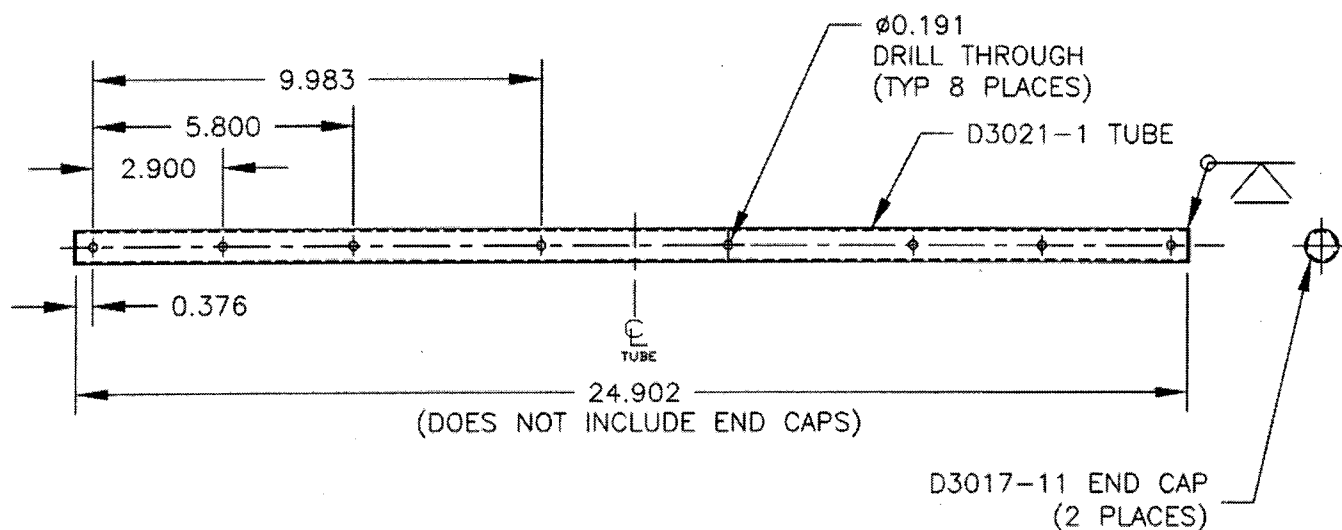
M4130NT0.750W.049  4130 RD Tube .750 x.049W		Purchased	No			100	f	33.4900	2.0833	2.192947		11-5-9	
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Location	Loc Qty	Loc Code
MAT033	33.49	
110740	33.49	



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3021	REV. A SHEET 1 OF 1
DATE 01.05.18		TITLE TUBE ASSEMBLY	SCALE 1:4
A	01.05.18	NEW ISSUE	

TT 69327



D3021-041 TUBE ASSEMBLY
(D3021-1 TUBE)

NOTES:

- 1) PART IS SYMMETRIC ABOUT CENTERLINE
- 2) MATERIAL: AISI 4130 TUBE, $\phi 0.75$ DIA x 0.049 WALL (M4130N-T0750W049)
- 3) WELD PER DART QSI 004
- 4) FINISH: POWDER COAT GREY SANDTEX (REF 4.3.5.6) PER DART QSI 005 4.3
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

RELEASED
01.05.30

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